

### Perfect Skin Mattifying Serum

Your first stop for oil free skin. With **EPS SEAMAT P1.5** for an immediate mattifying effect. **PoreAway** visibly reduces the appearance of pores creating a smooth matte finish. **Gelmatte 511** is an oil based dispersions adding to the mattified effect on the skin.

	Trade Name	INCI Name	Function	%W/W	Supplier
1	Deionized Water (1)	Aqua	Solvent	85.85	
2	Versene Na2	Disodium EDTA	Solvent	0.05	
3	Sisterna SP70-C	Sucrose Stearate	Emulsifier	2	Sisterna B.V.
4	Sisterna SP30-C	Sucrose Distearate	Emulsifier	1	Sisterna B.V.
5	<b>GelMatte 511</b>	<b>Polypropylene, Isohexadecane, Polyamide-8, Polyhydroxystearic Acid</b>	<b>Gelled Micronized Wax Dispersion</b>	5	<b>Mibelle Biochemistry Via ProTec Ingredia Ltd</b>
6	<b>PoreAway</b>	<b>Pistacia Lentiscus Gum/Pistacia Lentiscus (Mastic) Gum (and) Lecithin (and) Glycerin (and) Alcohol (and) Aqua</b>	<b>Active Ingredient</b>	2	<b>Mibelle Biochemistry Via ProTec Ingredia Ltd</b>
7	<b>EPS SEAMAT P1.5</b>	<b>Aqua, Saccharide Isomerate, Phenoxyethanol</b>	<b>Active Ingredient</b>	2	<b>Codif Biochemistry Via ProTec Ingredia Ltd</b>
8	Euxyl PE9010	Phenoxyethanol and Ethylhexylglycerin	Preservative	1.1	Schulke UK
9	<b>Cetpro Thix ATC</b>	<b>Acrylamide/Sodium Acrylate Copolymer, Parffinium Liquidum, Trideceth-6</b>	<b>Thickener</b>	1	Ashland Inc

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**Method of Manufacture**

**Into the main vessel add:**

Deionized Water (1)	Start the mixer on a fast speed.	
Versene Na2	Mix until dissolved	Commence heating to 75-80C
Sisterna SP70-C		
Sisterna SP30-C		
<b>GelMatte 511</b>		
Euxyl PE9010	Commence heating to 75-80C	

**When the bulk is at 75-80C Homogenise for 5 minutes.**

**Begin cooling to 23C with moderate speed stirring.**

**Into a suitable sized premix vessel add:**

Deionized Water (1)

**PoreAway**

**When the bulk is 40C or below add the premix into the main vessel.**

**Mix at moderate speed.**

**Into the main vessel add:**

**EPS SEAMAT P1.5** Mix until uniform

Cetpro Thix ATC

**Increase the mixer speed as the batch thickens, avoiding aeration.**

**Homogenise for 5 minutes or until a smooth homogenous batch is achieved.**

**Cool to 23C and check product specifications.**

**Product Specifications**

pH	5.50-5.80	
Viscosity	30-50,000 cps	RVT TBAR E, speed 2.5 for 1 minute
Colour	White	
Appearance	Thick Gel Cream	