

## **Stache Wax**

A natural formulation containing a unique blend and ratio of Jojoba Esters , Shea butter and glycerin, this soufflé will hold your stache in its desired style all day. The product is flexible enough to allow a restyle if you fancy a change throughout the day.

## How to Use:

Rub between your finger tips work through the lengths of the stache and style as desired.

	Trade Name	INCI Name	Function	%W/W	Supplier
1	Purified Water	Aqua	Solvent	54.35	
2	Glycerin BP	Glycerin	Humectant	5	
3	Cetpro Pullulan	Pullulan	Film former	2.5	ProTec Ingredia
4	Keltrol RD	Xanthan Gum	Rheology Modifier	0.2	Azelis
5	Glucomannan 95%	Glucomannan	Rheology Modifier	0.2	ProTec Nutra
6	Sisterna SP70-C	Sucrose Stearate	Emulsifier	2	Sisterna
7	Sisterna SP30-C	Sucrose Distearate	Emulsifier	1	Sisterna
8	Floraesters <sup>®</sup> 60	Jojoba Esters	Emollient	3	Floratech Via ProTec Ingredia
9	Floraesters <sup>®</sup> 70	Jojoba Esters	Emollient	7	Floratech Via ProTec Ingredia
10	Surfac Stearic Acid	Stearic Acid	Conditioning	7	Surfachem
11	Palmitic Acid 800508	Palmitic Acid	Conditioning	1	Azelis
12	Corum 5041	Pentaerythrityl tetraisostearate	Emolliency\Viscosity	5	Corum INC Via ProTec Ingredia
13	Floviva Shea Butter	Shea Butter	Emollient	5	ProTec Botanica
14	AMP-ULTRA™ PC 2000	Aminomethyl Propanol	Neutraliser	0.5	Surfachem
15	Purified Water	Aqua	Solvent	5	
16	Geoguard Ultra	Gluconolactone (and) Sodium Benzoate	Preservative	1.25	Lonza

100

ProTec Ingredia Ltd

Unit 10, Delta Court, Manor Way, Borehamwood, Hertfordshire, WD6 1FJ, UK

Website: www.protecingredia.com

Registered in London No. 07517784 VAT No. GB 100 2120 14

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## Method of Manufacture

Into the main vessel add:					
Purified Water	Start the mixer on a moderate speed.				
Glycerin BP	Mix until dissolved.				
	Turn the mixer speed up to fast speed.				
etpro Pullulan Mix until dissolved. (This could take a little while)					
Once the Pullulan has dissolved and	no lumps remain add:				
Keltrol RD					
Glucomannan 95%	Once the powders have dispersed reduce the mixer speed to moderate\slow.				
Sisterna SP70-C					
Sisterna SP30-C	Commence heating the main vessel to 75-80C.				
Into the premix vessel add:					
Floraesters <sup>®</sup> 60					
Floraesters <sup>®</sup> 70					
Surfac Stearic Acid					
Palmitic Acid 800508					
Corum 5041					
Floviva Shea Butter					
When both vessels are at 75C-8	0C add the premix vessel into the main vessel.				
Mix for 5 minutes at a moderate	e fast speed.				
After 5 minutes reduce the mixe	er speed to a slow speed and add:				
AMP-ULTRA™ PC 2000					
Commence cooling to 35C.					
When the bulk is 40C or below,	into a suitable premix vessel add:				
Purified Water					
Geoguard Ultra	Mix until dissolved				
Add the premix to the main ves	sel.				
Continue to cool to 35C					
When the product is at 35C pac	k into suitable packaging				

Product Specifications				
рН	6.00-6.50			
Viscosity	TBC			
Colour	Off-white			
Appearance	Viscous paste			

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